

RECOMMENDED PREVENTIVE MAINTENANCE PROGRAM
BEHRINGER HORIZONTAL BANDSAWS

<u>DESCRIPTION</u>	<u>DAILY</u>	<u>QUARTERLY</u>	<u>ANNUALLY</u>	<u>BI-ANNUALLY</u>
Lubricate columns by putting grease in appropriate fittings.	X			
Add grease to all fittings identified with red dot weekly for one shift, daily when running more than one shift.	X			
Oil ways of all vises, feed carriage, band guide arm, and chain of chip brush assembly.		X		
Check coolant level.	X			
Change coolant, clean coolant tank and screen on pump.			X	
Flush chip conveyor.			X	
Change gear box oil.				X
Check level of hydraulic oil.	X			
Change hydraulic oil and filters.			X	
Clean machine - Special emphasis on removing chips from areas of O-rings, seals, etc.	X			
Inspect safety interlock switches.		X		
Inspect cap seal on hydraulic tank.		X		
Inspect for hydraulic leaks.		X		
Inspect alignment of blade roller guides.		X		
Inspect carbide guides.			X	
Check system pressure.		X		
Inspect roller guides on material height sensor bar.		X		
Check band wheels for wobble and proper tracking of blade.		X		
Check for worn parts.		X		
Inspect drive belt and sheaves.			X	